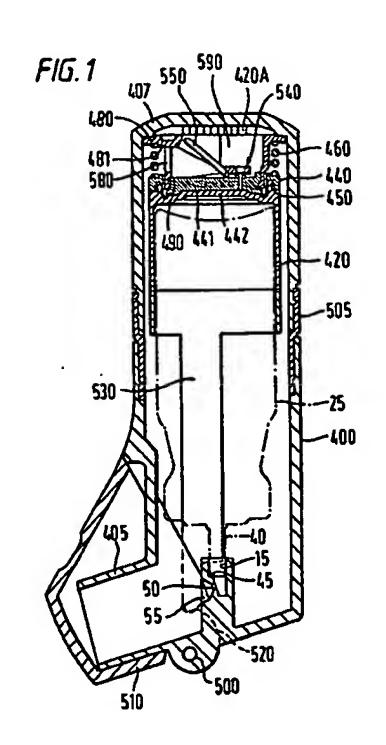


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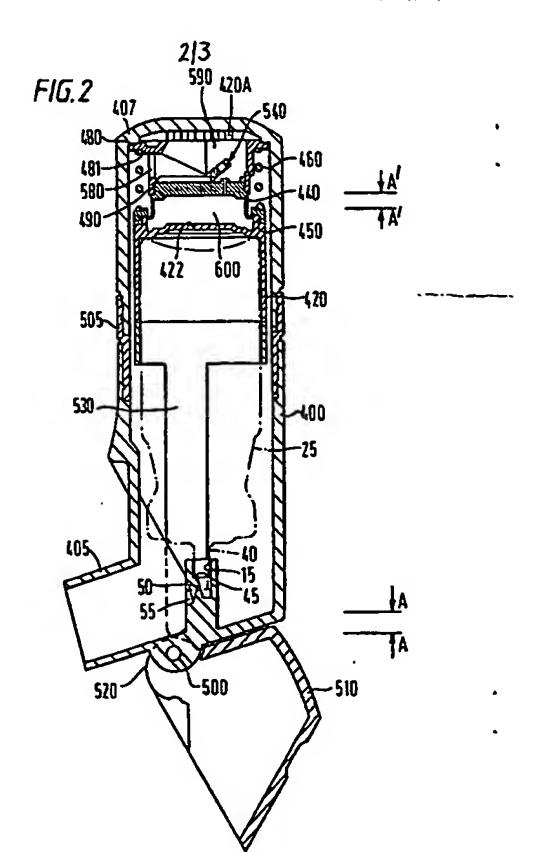
underpressure developed therein betacces the estion of the spring. On intesticion, wave 550 is photoed to open the value part 495 whereupon spring topes the invested cup and the amount hather down to disputate the drug. FIG.4B

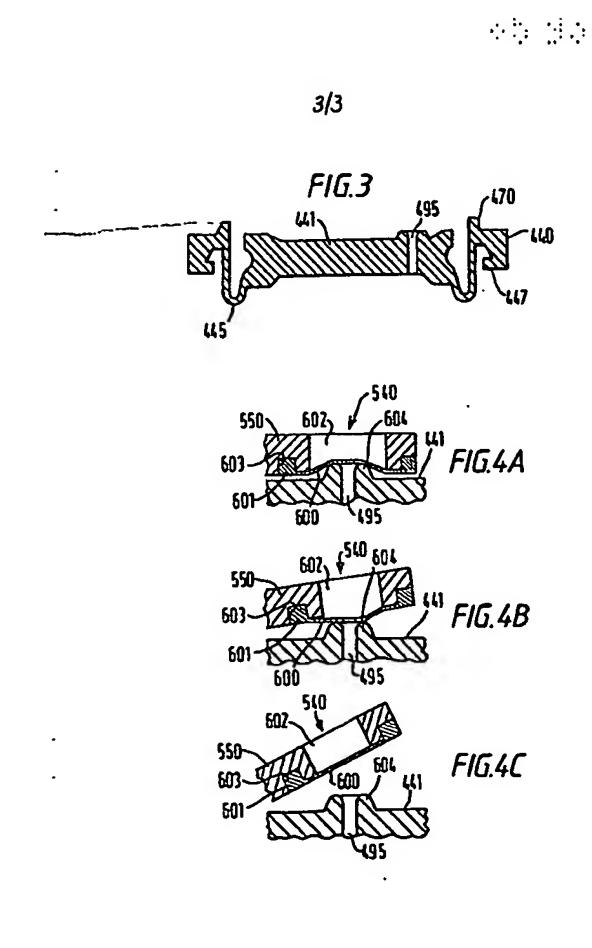
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MEDICAHERY DISPENSING DRVICE

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This invention relates to a dispensing device, and more specifically, to a device suitable for dispensing discrete amounts of fluid or particulate naterial entrained in an air flow. The invention is concerned particularly, but not exclusively, with a dispensing device of the type where the natered dose is administered in response to the inhalation of the patient.

Motored dose inhalers are well known in medicine for treatment, or alleviation of the effects of respiratory complaints, for example asthma. Breath-actuated devices are also known, and have been the subject of many patent applications.

GB 1288971; GB 1297993; GB 1325278; GB 1383761; GB 1392192; GB 1413285; WO 85/01880; GB 2204799; US 4803978 and EP 0186280A describe inhalation-actuated dispensing devices for use with a pressurized earosol dispensing container. The device includes a dispensing container and the container includes a valve capable of releasing a netered amount of the asropol contents, when an internal spring operating the valve is compressed by a sufficient amount. The dispensing device often comprises a chapter having a nouthpiece, air inlete, actuating means for causing the actuation of the valve in the dispensing container, a latching means for releasably retaining said metering valve in e charged position, and an inhalation responsive menns for releasing the latch, such that a metered amount of aerusol compound is discharged into the region of the nouthpiecs. The overall objective is to give coordination of discharge of medicament from the nerosol container with inhalation of the potient, thus allowing a maximum dose of medicament to reach the bronchial passages of the lungs.

The invention provides a dispensing device for use with a drug delivery system, the dispensing device comprising means for releasing a dose of medicament from the system, -releasing means comprising means for applying a preload capable of actuating the drug delivery system to dispense a dose of medicament, means for applying a remisting pneumatic or other gas force expable of preventing actuation of the drug delivery system, and a release device capable of freeing the resisting pneumatic force to allow the preload to actuate the delivery means and dispense the medicament, wherein said resisting pneumatic force is provided by a volume of gas held at a positive or negative pressure with respect to embient pressure, and said release means comprise a flexible plete-like sealing element which seeks with a valve seat around a valve port, the opening of which releases said positive or negative pressure, the sealing element being carried by a sealing number such that, on initial movement of the scaling member, the scaling element flower as it is held by said positive or negative pressure against the valve seat until it is finally removed therefrom on further novement of the sealing number.

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Such a construction provides a more effective opening of the valve port giving a more consistent and a faster actuation of the valve.

The release device may be adapted to remove said sealing element from the valve seat in response to inhelation at an outlet notate of the device.

The sealing element may be a disphrage sealing element held by the sealing member at its periphery to provide a freely flexible central part which cooperates with the valve

Although this device has been described in particular relation to a system using air, it will be realised that in a closed system any suitable gas could be used.

A device according to the invention is particularly smited for use with pressurized inhalation serosols having valves which can be actuated to dispense a dose of medicament.

The latching means is often connected to a valve which moves from a latching position to a dispensing position in response to a partial vacuum developed upon inhalation.

BP-A-0045419 describes an inhalation device having biassing means which are alone of insufficient force to depress the container but which together are of sufficient force to do so.

EP-A-186280 describes a device which employs regnets to control the release of the aerosol container.

US 3605738 describes devices in which the aerosol container communicates with the northpiece via a netering chamber. A netered quantity of the aerosol compound is discharged into the netering chamber and this is conveyed to the nouthpiece via an inhalation-actuated valve.

GB 1269554 describes a device wherein the cerosol container is novable by a lever and can system into a charged position hold by a latch, a pressure differential acting to trip the latch and nove the valve of the container to a discharge position.

International Application No. PCT/GD91/02118 describes a petered dose inhalar in which an axially movable dose dispensing assembly is subjected to a preload capable of actuating the delivery means thereof. This preload is itself subjected to a resisting pnewmatic force capable of preventing such actuation. A breath-actuated release valve is provided which, upon actuation, releases the resisting force to allow the preload to actuate the dose dispensing assembly. A pnewmatic chamber is utilised for providing the resisting pnewmatic force which may be a positive pressure, above atmospheric pressure or a negative pressure, below atmospheric. A breath actuated release valve opens a valve port in said pnewmatic chamber to release the resisting pnewmatic pressure existing therein.

It is an object of this invention to provide an inhaler, preferably a breath actuated inhaler, having an improved release valve for releasing the remisting gas pressure existing in the aforesaid chamber.

However in other embodiments, a device according to the invention can be used with a dry powder drug delivery system disposed within a housing of the device, in which a dose of powdered medicament is dispensed by said system into an air flow in said housing created by inhalation at an outlet nozsle of the housing.

In some arrangements according to the invention for use with an aerosol dispensing container, the housing may include an inner sheave for enclosing the main body of the aerosol container to define a chamber for the aerosol container. The chamber may be defined at one end by a cross member which accommodates the value of the aerosol and seals the chamber apart from providing an aerosol outlet. The inner-sheave in preferably sealed such that there is sliding airtight contact with the alcove chamber such that the serosol container and inner sheave provide a piston effect against the cross member to form the resisting load in the form of a high pressure volume capable of preventing the actuation of the aerosol value.

In other arrangements according to the invention for use with an aerosol dispensing container, the housing may include an inner sleeve for enclosing the top portion of the main body of the serosol container. This inner sleeve is preferably arranged to form one end of an airtight piston cylinder, bellows or disphrage, such that novement of the inner sleeve will result in an increase in the enclosed volume within the piston cylinder, bellows or disphrage producing a vacuus or low pressure volume to form the resisting load (force) capable of preventing the actuation of the serosol valve.

In some embodiments, the sleeve for the dispenser may act as a sliding, mirtight piston, except that instead of providing a high pressure volume, downwards notion away from the main casing creates a low pressure volume.

In a preferred arrangement, the presentic resisting means is formed by the inner sleave and a fixed insert in the outer chamber linked together by flexible bellows or by a sliding

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mirtight seal between the sleave and a cylinder-like extension to the insert.

According to a feature of the invention, the preload may be provided by a spring which operates, for example, against the aerosol valva. Preferably the preload is applied by a lover, pivoted in a recess housed in the outer chamber. The lever may take the form of a restraining lever preventing a loaded spring from acting on the serosol can until operated. After operation the lever is used to reload the spring. Alternatively the lever may be connected via a plug to a spring which is in contact with the inner sleave such that movement of the lever loads the spring.

The release beans may comprise said valve port provided in the aforesaid cross member. The valve port may normally be covered by said flexible disphrage sealing element which on actuation is opened, allowing the preload to actuate the serosol valve as pressure in the passuratic means returns to the rest state. In the embodiment wherein the resisting force is a positive pressure of air, opening of the valve port releases the built-up pressure, and air escapes from the enclosed volume, allowing the full force of the proload to act against the aerosol valve. In the embodiment wherein the resisting force is a vacuum or near vacuum, opening of the valve port allows air to enter the enclosed volume, again allowing the full force of the preload to act against the aerosol valve.

A preferred breath-actuating release means comprises a novable wase mechanism. This wase mechanism may be housed in the lower or upper part of the chamber, depending upon the location of the resisting element. Said flexible disphragm souling element is preferably attached to said wase, such that on inhalation the wase moves from its rest position closing said inlet means to its actuating position, thus moving the sealing element out of contact with the valve port, causing the opening of the valve. The wase mechanism is preferably dynamically belanced, and may be biassed towards its closed position, e.g., by a spring.

The opposite end of the dispensing container is contained within a sleave 420 of similar cross section to the main body 400. The longitudinal axis of both the sleave 420 and main body 400 is generally conxist. The sleave is in locate sliding contact with the inner wall of the main body to allow from passage of air in the main body past the sleave. The sleave 420 may be held in place by connection with a disphrage 440 held in connection with the top of the main body 400, as will now be described. Thus, the sleave 420 effectively hangs from the top of the main body.

one end of an e.g., moulded flexible disphrage 440 (as shown alone in Pigure 3) comprising a rigid disc-like section 441, a flexible generally cylindrical wall section 445 and a stiffer connector section 447, is fitted around a purpose-made groove 450 in the sleeve, e.g. by snap-fitting. A further moulded lip 470 on the disphrage provides a sneg fit for one and of a compression spring 460. The compression spring is thus located and free to act on the sleeve. The other and of the compression spring is located by an annular shoulder 481 in a predominantly cylindrical flanged insert 480 housed in the top section of the main body 400. This insert includes a groove 490 into which the disc-like section 441 of the flexible disphrage 440 is snap-fitted.

The joint between the disphragm connector section 447 and inner sleeve groove 450 is arranged to be airtight and the shape of the top surface of the cleave 422 to conform to the internal shape of the disphragm such that in the rest position of the inhalar the two surfaces are in close proximity, and the enclosed space between them very small.

The cylindrical insert 480 is retained in place by the end cap 407 of the main body of the davice. This forms a chamber 590 between the air inlet slots 420 and the rigid part 441 of the disphrage. The chamber is provided with one or more air pathways 580 such that air may pass from the air inlet slots 420 to the nouthpiece 405. As bast seen in Fig. 4A, the rigid disc-like section 441 of the disphrage also includes a small valve port 495 which is normally covered by

Air inlets pay take the form of slots in the wall of said housing.

The medicament may be a drug per se or on any form of carrier, e.g., including a powder or a gaseous carrier.

The invention will now be described by way of example only, with reference to the accompanying drawings, in which:

Pigure 1 is a sectional view of an inhalor embodying the invention:

Figure 2 is a sectional view of the inhaler of Figure 1 with its mouthpiece dust cap in an open position;

Figure 3 is an enlarged view of a disphrage used in the inhaler shown in Figures 1 and 2; and

Pigures 4A - 4C are respective diagrammatic illustrations of the release valve incorporated in the inhalar of Pigs. 1 and 2, shown in three positions thereof.

Referring to the drawings, there is shown an inhalation device which is essentially similar in construction and operation to the device described in International Patent Application Fo. PCT/GB91/02118 (the disclosure of which is incorporated harain by reference) with reference to Figures 3 to 5 thereof. The modification thereof according to the present invention will be described below.

The inhalation device consists of a main body or housing 400 which is generally cylindrical in cross section, with a mouthpiece section 405 at one end and an end cap 407 housing air inlets 420 at the other end. A known type of acrosol dispensing container 25 of generally cylindrical shape is housed within the nain body of the device. The acrosol dispensing container has a stem 40 which contains an acrosol dispensing valve (not shown). The hore 15 is such that it forms an airtight seal on the stem 40 of the acrosol dispensing container 25. A shoulder 45 limits and locates the position of the stem 40, which in turn locates the serosol dispensing container 25 in position in the main body 400. A passage 50 extends from the bore 15, continuing from the shoulder 45 to interconnect with a dispensing nozale 55.

a valve seal 540 housed in a vane 550 pivotally connected to the insert 480. The vane 550 may be biassed closed by a light spring flaxure, a weight or a magnet (not shown).

The valve seal 540 is in the form of a flexible elestomeric disphregn sealing element 600 having an annular rim 601. The sealing element 600 is drawn over an aperture 602 in the vane 550 whereby the central part the sealing element 600 is freely flexible. The annular rim 601 is located in an annular groove 603 provided in the vane 550 around the lower end of the aperture 601.

The vane 550 in its rest position divides the chashor 590 between the air inlets 420 and the air pathways 580 that link to the nouthpiece such that it may nove from its rest position by means of a pressure drop between the air inlets and the southpiece. On novement of the vane to the actuated position the sealing element 540 is sufficiently noved to open the valve port 495.

The elastomeric disphragm sealing element 600, in the closed position of the valve as shown in Figure 4A, is drawn tightly owns a raised annular seat 604 provided around the valve port 495. This arrangement provides a vary compliant seal, which can easily accommodate variations in alignment caused by an accomplation of tolerances and also requires only a very light raturn spring on the vane 550 to ensure the seal is re-made. Moreover, as the flap starts to open as shown in Figure 4B, the scaling element 600 will be retained in scaling empagament with the valve scat 604 by vacuum pressure, until the seal is suddenly and completely broken, as shown in Figure 4C, allowing the vane to drop complete (Figure 2) thereby fully opening the valve port 495 and thus ensuring consistent and fast actuation of the valve.

Other sealing arrangements could allow air to leak through the valve port, if the valve opens slowly which could lead to an inconsistent actuation of the device.

having a pivot 500, has a recess adapted to receive a cas 520 integral with a dust cap 510 operating on the pivot. The

When the dust cap is rotated to its open position the cam profile is such that the cam follower is free to move downwards by an amount sufficient to allow actuation of the device.

In its rest position with the dust cap 510 closed, the cam follower 530 restrains the inner sleeve 420 in its appearant position such that the enclosed space trapped between the disphrage 440 and the top surface 422 of the inner sleeve is at a minimum and the spring 460 is compressed. The valve port 495 is closed by the valve scal element 540 and the sleeve 420 is clear of the top of the mercani can 25 which is thus unloaded.

The dust cap is opened rotating the integral cam 520 allowing the cam follower 510 to drop by amount AA. The inner sleave is forced downwards under the action of the spring 460. As the inner sleave noves downwards the enclosed volume between the disphrage 440 and inner sleave is increased by a linear equivalent amount A'A', less than or equal to AA. Since the valve port 495 is closed this creates a low pressure volume or near vacuum in the space 600. The effect of the pressure differential between the enclosed volume 600 and atmospheric pressure is such that the inner sleave tends to resist the action of the spring. As the inner sleave noves downwards it contacts the acrosol can 25 and begins compression of the serosol valve (not shown).

Downard movement of the inner sleeve will continue until there is a belance of forces between the compressive force in the spring 460 and resisting forces created by the pressure differential and compression of the aerosol valve. The geometry of the device is arranged such that this belance

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seal element is only lightly biassed to its closed position it presents little resistance to air flow out of the enclosed space. The aerosol can is free to return to the rest position under the action of its own serosol valve spring.

In use the patient loads the aerosol dispensing container into the main body, which comprises upper and lower sections joined by a threaded connector part 505. When the sections of the main body 400 are separated, the serosol can be inserted. The main body 400 can then be replaced locating the inner sleave over the top end of the can, and the device is ready for use. As described previously, the device could be namefactured as a sealed unit.

The device may be provided with means to provide a regulated air flow to the user or inhaler. Thus a punic device, e.g., a read, may be provided which sounds when the inspired air flow is greater than a pre-set level, e.g., above 30 to 50 litres per minute. The somic device may be located in the nouthpiece 95 or below the air inlet 420. The sound produced warms the patient to breaths at a lower rate.

The device may also be provided with a means such that it will not operate below a certain predstarmined air flow rots, e.g., 10 to 30 litres per minute. In one embodiment the wand 550 or 110 will be biassed by a spring such that the predstarmined minimum air flow is necessary for it to move to its actuated position and enable the valve seal to open.

The main body of a dispensing device, as described in this embodiment of this invention is preferably namifactured from a plastics exterial such as polypropylene, acetal or modified polystyrene. It say however be manufactured from metal or another suitable material. 1

occurs before the aerosol valve has been sufficiently compressed to actuate it.

A typical nerosol requires about 20% force to actuate.

The spring 460 should accordingly provide a greater force; ——
preferably 10% to 50% greater.

It may also be possible to arrange for the balance of forces to take place before the inner sleeve has contacted the serosol can, such that the spring force is balanced by the resisting force produced on the inner sleeve by virtue of the pressure differential.

on inhalation by the patient through the nouthpiece 405, a small pressure differential is croated across the vane 550 which is pivoted towards one end. The pressure differential causes the vane to move from the rest position to its actuated position. The vane and design of the air passagaway 580 in the chamber 590 are such that in the actuated position air can flow freely from the air inlets 420 to the patient.

The movement of the vana 550 causes the valve seal element 540 to be moved out of a sealing position with the valve port 495 as shown in Fig. 2. Opening the valve port allows air into the gap 600 between the disphragm and inner slowe such that the enclosed space roaches atmospheric pressure. This causes an inbalance of forces acting on the sleeve 420 and container 25. The sleeve and container are thus forced downwards by the spring 460 resulting in the release of a measured dose of medicament through the dispensing mossle 55 and into the mouthpiece at the same time as the patient breaths in. Thus the patient inhales air with a metered dose of medicament.

After the inhalation of the dose by the patient, the dust cap 510 is returned to its closed position. This rotates the cas 520 and causes the cas follower 530 to be forced upwards. This in turn acts on the inner sleeve 420 moving it upwards to compress the spring 450 and close the gap 600 between the disphrage and inner sleeve top surface 422. This forces air out of the enclosed space 600 which escapes through the valve port 495 lifting the valve seal element 540. Since the valve

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CLAIKS

- 1. A dispensing device for use with a drug delivery system, the dispensing device comprising means for releasing a dose of medicament from the system, the releasing means comprising means for applying a preload capable of actuating the drug delivery system to dispense a dose of medicament, means for applying a resisting pneumatic or other gas force capable of preventing actuation of the drug delivery system, and a release device capable of freeing the resisting pneumatic force to allow the preload to actuate the delivery means and dispense the medicament, wherein said resisting presuprtic force is provided by a volume of gas held at a positive or negative pressure with respect to ambient pressure, and said release means comprise a flexible plate-like sealing element which seals with a valve seat around a valve port, the opening of which releases said positive or negative pressure, the sealing element being carried by a sealing member such that, on initial povement of the sealing member, the scaling element flexes as it is held by said positive or negative pressure against the valve seat until it is finally removed therefrom on further povement of the sealing member.
- 2. A dispensing device according to Claim 1, wherein said release device is adapted to remove said scaling element from said valve seat in response to inhalation at an outlet notate of the device.
- 3. A dispensing device according to Claim 2, wherein said sealing member comprises a novable wane, which on inhalation is capable of noving from a rest position to an actuating position thereby removing said disphraga sealing element from said valve seat.
- 4. A dispensing device according to Claim 3, wherein said vane constitutes one section of a pivotal mounted lever, said disphraga sealing element being carried by a second

section of the lever on the opposite side of the pivot to said VARO.

- 5. A dispensing device according to any preceding claim, wherein said sealing element is a flexible disphragm sealing element held at its periphery by said sealing member to provide a freely floxible central part which cooperates with said valve seat.
- 6. A dispensing device according to any preceding claim, further including a housing providing a chamber for recoiving said drug delivery system in the form of an aerosol container, with an inner sleave being slidably mounted within the chamber for at least partly enclosing the main body of an aerosol container, when disposed, in use, in said chamber.
- 7. A dispensing device according to Claim 6, wherein said resisting pnemmatic pressure is a positive pressure created by cooperation between said inner sleave and a cross member provided in the housing, to form a piston and cylinder assembly.
- s. A dispensing device according to Claim 7, wherein said valve port is provided in said cross member.
- A dispensing device as claimed in any one of Claims 1 - 6, wherein said passmatic resisting force is a negative pressure created inside an expandable airtight volume defined by a believe, piston, cylinder or disphrage.
- 10. A dispensing device as claimed in Claims 6 and 9, wherein said mirtight volume is defined between a disphrage which is scaled with respect to a closed end of said inner sleeve, with said valve port being provided in said diaphragm.
- 11. A dispensing device according to any one of Claims 6 - 8 and 10, wherein said actuating means act on said

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Examiner's report to the Comptroller under

Section 17 (The Search Report)

Patents Act 1977

SF2(p)

Relevant Technical fields

Application number

Search Examiner

9211434.7

(i) UX CI (Edition AST TED, THE BILLIAN & C (ii) Int CI (Edition 5) A61H Date of Search Databases (see over) (i) UX Patent Office 19 ADGUST 1992 CELIER DATABASES: WPI Documents considered relevant following a search in respect of cisions 1 AT LEAST Relevant to Catagory Identity of document and relevant pessages ctalen(s) (see over) **EXCIPLE**

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inner sleaver, and wherein means are provided for resetting said actuating means after release thereof to cause actuation of the drug delivery system.

- 12. A dispensing device as claimed in Claim 11, having a housing provided with an outlet nozzle and a cover for the nozzle movably mounted on said housing, wherein a control member associated with said inner sleeve cooperates with a cam formation provided on the cover such that, when the cover is closed, the control member noves the inner sleave to reset said actuating means and, when the cover is opened, the inner sleave is moved under the action of the spring until the forces acting on the inner sleeve, including said pneumatic resisting force are balanced, preparatory to release of the premetic resisting force in response to inhalation at said possle.
- 13. A dispensing device according to any preceding claim, wherein said actuating means comprise resilient means for actuating the drug delivery system on release of said release beans.
- 14. A dispensing device substantially as hereinbefore described with reference to the accompanying drawings.
- 15. A dispensing device according to any one of the preceding claims in combination with a drug delivery system in the form of an aerosol dispensing container having a valve capable of being actuated to release a netered amount of the pressurised aerosol contents.
- 16. A dispensing device according to any one of Claims 1 - 5, 9 - 13 in combination with a dry powder drug delivery system which is adapted to dispense, when actuated, a dose of powdered medicament.

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